

### Product description

Matt polyurethane material with special fashion patterns and 3D structure for heat transfer applications.

**Thickness:** 50-60 microns (USA: 2-2.4 mils) and 120-170 microns (USA: 4.7-6.7 mils) for 3D flex.

**Carrier:** self-adhesive clear polyester.

**Norm:** Oeko-Tex label standard 100 Class II.

### Suitable for

Cotton, polyester, cotton-polyester blends, Lycra, acrylic and similar fabrics.

### Application Advice

- 1) Cut the film in reverse with a sharp, 45° blade. Perform a test cut before proceeding, adjust as needed.
- 2) Weed excess material.
- 3) Heat press the transfer on the garment with its polyester carrier protected by a silicone paper or Teflon sheet. Press with medium pressure at 300-320°F (150 - 160°C) for 15 - 20 seconds. Peel cool.

### **Hand Iron Instructions:**

- 1) Cut and weed transfer as directed above. Place transfer on garment with its polyester carrier protected by parchment paper, Kraft paper, or a thin cotton scarf or handkerchief.
- 2) Pre-heat iron to cotton setting. Begin with light pressure and increase to firm pressure. Iron the entire area of the transfer for one and a half to two minutes. Peel cool. For best results, apply graphics that are smaller than the area of the iron. Large transfers should be applied with a heat press.

### Maintenance

Always respect the instructions mentioned on garments.  
After heat pressing, wait 24 hours before the first wash.

**Washing:** 60°C (USA: 140°F) max. inside out - without bleach or any aggressive washing products.

**Tumble-drying:** yes

**Dry cleaning:** no

**Ironing:** backside

**Storage of the roll:** vertically, one year in a dry room, 15-30°C (USA: 60-85°F), protected from sunlight.

### Caution

These recommendations are based on our experience and testing.  
We always recommend conducting your own tests before beginning production, especially if you are using non-standard fabrics.

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5300 Oakbrook Parkway  
Building 300 – Suite 368  
Norcross, GA 30093  
rosa.lopes@chemica.fr  
[www.chemica.fr](http://www.chemica.fr)



8 rue Auguste Poncetton BP 30164  
42004 St Etienne cedex 1 (FRANCE)  
Tel. +33 (0)4 77 49 20 90  
Fax +33 (0)4 77 25 79 82  
info@chemica.fr  
[www.chemica.fr](http://www.chemica.fr)



RM 2207-9 Tower two lippo ctr  
89 Queensway Admiralty  
HONG KONG  
Cell. +86 1 809 894 8623  
Cell.2 +33 6 34 51 25 58  
Tel. +86 755 8655 0610  
info@chemica.fr  
[www.chemica.fr](http://www.chemica.fr)